

# ***ROCKFORD***

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# ***Drive Line***







## **SAGINAW TYPE C.V. COMPONENTS**







**PAGE  
19-24**

### 3R Series Products

|                           |       |
|---------------------------|-------|
| C.V. Ball Stud Weld Yokes | 20    |
| C.V. H Yoke               | 20    |
| C.V. Head Assemblies      | 20    |
| C.V. High Yoke            | 20    |
| End Yokes                 | 21    |
| Misc. Repair Components   | 21-24 |
| Universal Joint Set       | 21    |

MANUFACTURER OF DRIVELINE COMPONENTS  
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|   |   |
|---|---|
|    | <p>481 -<u>C.V. HEAD ASSEMBLY</u><br/>(Use With 2" x .120 Wall Tubing)<br/>Fits Post 1973 Models</p>  |
|    | <p>482 -<u>C.V. HEAD ASSEMBLY</u><br/>(Use With 2 3/4" x .065 Wall Tubing)<br/>Fits Post 1973 Models</p>  |
|   | <p>410 -<u>C.V. BALL STUD WELD YOKE</u><br/>(Use With 2" x .120 Wall Tubing) - (Included in 481 Head Assemblies)<br/>Fits Post 1973 Models</p>      |
|  | <p>410A -<u>C.V. BALL STUD WELD YOKE</u><br/>(Use With 2 3/4" x .065 Wall Tubing) - (Included in 482 Head Assemblies)<br/>Fits Post 1973 Models</p> |
|  | <p>490 -<u>C.V. HIGH YOKE</u><br/>(Use With Snap Rings) - (Included in 481 &amp; 482 Head Assemblies)<br/>Fits Post 1973 Models</p>                 |
|  | <p>492 -<u>C.V. H YOKE</u><br/>(Use With Snap Rings) - (Included in 481 &amp; 482 Head Assemblies)<br/>Fits Post 1973 Models</p>                    |







|  |   |
|--|---|
| <p>400    <u>-UNIVERSAL JOINT</u><br/>(Included in 481 &amp; 482 Head Assemblies)<br/>Fits Post 1973 Models</p>  |    |
| <p>410-61EY    <u>-END YOKE</u><br/>(Ref. OE # 12470387) - Replaces #1256654<br/>With 1.9375" Seal Dia.<br/>1978-1995 Chevrolet Blazer W/ 10 Bolt Rear Axle &amp;<br/>8.5" Ring Gear</p>   |    |
| <p>410-61EYA    <u>-END YOKE</u><br/>(Ref. OE # 7827670)<br/>1978-1995 Chevrolet Blazer 7.5" Ring Gear<br/>1982-1995 Chevrolet Camaro W/ 7.5" Ring Gear<br/>1982-1995 Pontiac Firebird W/ 7.5" Ring Gear</p>   |   |
| <p>400-0    <u>-UNIVERSAL JOINT BEARING KIT</u><br/>(Kit Includes 4 Loaded Bearings W/ Seals, 4 Snap Rings &amp; Grease) -<br/>(Cup O.D. 1.125)<br/>Fits Post 1973 Models</p>  |  |
| <p>403-0    <u>-CENTERING BALL COMPONENT REPAIR KIT</u><br/>(Kit Includes 2 Springs, Seat Support Washer, 3 Piece Ball Seat<br/>(Steel), Seal Support Washer, Seal &amp; Ball) - (Ball O.D. .907,<br/>I.D. .459)<br/>Fits Post 1973 Models (With Long Spring - .850 and<br/>Short Spring .750)</p> |  |
| <p>401-1    <u>-YOKE LINER</u><br/>(Use With 490 High Yoke) - (Included in 481 &amp; 482 Head<br/>Assemblies)<br/>Fits Post 1973 Models</p>  |  |

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|--|---|
|  | <p>401-1S -<u>YOKE LINER</u><br/>(Short Style)<br/>Fits Post 1973 Models</p>  |
|  | <p>410-1 -<u>CONVERSION RING</u><br/>Converts 410 Stud Yoke to fit 2 3/4" x .065 Wall Tubing<br/>Fits Post 1973 Models.</p>                 |
|  | <p>400-2 -<u>BEARING CAP ASSEMBLY</u><br/>(Use With Snap Rings) - (Included in 481 &amp; 482 Head Assemblies)<br/>Fits Post 1973 Models</p> |
|  | <p>400-3 -<u>SNAP RING</u><br/>(Included With 400 U-Joints &amp; With 400-0 Bearing Kits)</p>   |
|  | <p>401-0 -<u>YOKE SHOULDER REBUILD HUB</u><br/>(Use With 401-1 Yoke Liner) - (Yoke Liner Fits Inside<br/>The Rebuild Hub)</p>               |
|  | <p>403-1L -<u>SPRING</u><br/>(Long Design - .850") - (Included in 403-0 Centering Repair Kit)</p>   |


# **ROCKFORD** **Drive Line**

**Supplier of Drive Line  
Service Items**

**Saginaw  
Components**

|  |   |
|--|---|
| <p>403-1S <u>-SPRING</u><br/>(Short Design - .750") - (Included in 403-0 Centering Repair Kit)</p>               |    |
| <p>403-2 <u>-SEAT SUPPORT WASHER</u><br/>(Included in 403-0 Centering Repair Kit)</p>                            |    |
| <p>403-3 <u>-BALL SEAT SEGMENT, STEEL</u><br/>(Includes 3 Pieces) - (Included in 403-0 Centering Repair Kit)</p> |   |
| <p>403-4 <u>-SEAL SUPPORT WASHER</u><br/>(Included in 403-0 Centering Repair Kit)</p>                            |  |
| <p>403-5 <u>-SEAL</u><br/>(Included in 403-0 Centering Repair Kit)</p>   |  |
| <p>403-6 <u>-BALL</u><br/>(Included in 403-0 Centering Repair Kit)</p>   |  |

Saginaw Components

|   |   |
|---|---|
|  | 410-2 - <u>DUST SHIELD</u><br>(Included on 410 & 410A Weld Yokes) |
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